

Date: Thursday, 14/08/2008 3:40:35 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BLADE FOLD KIT
Job Number : 41181	
Estimate Number : 10787	
P.O. Number :	Part Number : D412695011
This Issue : 14/08/2008 S.O. No. :	Drawing Number : B67-43001 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 13/08/2008 Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 41180	Material :
Written By :	Due Date : 12/10/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est A 08.08.30 New Issue KJ/MB/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

808/10/24

2.0	PB674300101	Fwd Blade Fold Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Fwd Blade Fold Assembly

batch: B41290

3.0	PB674300103	Aft Blade Fold Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Aft Blade Fold Assembly

batch: 41281

4.0	PB674300127	Blade Positioner
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Blade Positioner

batch: 41295

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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**Comment:** INSPECT 100% KITS FOR COMPLETENESS

808/10/24 (40)

Date: Thursday, 14/08/2008 3:40:36 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FOLD KIT

Job Number: 41181

Part Number: D412695011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-695-011

PC 8/10/24 (1)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)
Done 8/10/24
MF 08-10-24

Job Completion



Date: Wednesday, 13/08/2008 10:05:00 AM
 User: Julie Lecocq

Process Sheet

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Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BLADE FOLD KIT
Job Number : 41181	
Estimate Number : 10787	
P.O. Number :	Part Number : D412695011
This Issue : 13/08/2008 S.O. No. :	Drawing Number : B67-43001 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 41180	Material :
Written By :	Due Date : 12/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JLD 08-2-13</u>	
Comment : Est A 05.08.30 New Issue KJ/MB/JLM	

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08-10-01



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

2.0	PB6743001261	Lever Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Lever Arm

Pick: Fwd Assembly

Qty	Part Number	Description	Batch
2	B67-43001-261	Lever Arm	

3.0	PB6743001261	Lever Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Lever Arm

Pick: Fwd Assembly

Qty	Part Number	Description	Batch
2	B67-43001-261	Lever Arm	

4.0	PB6743001265	Bushing
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bushing

Pick: Fwd Assembly

Qty	Part Number	Description	Batch
4	B67-43001-265	Bushing	